



PRE-LAMINATED MDF

### SOME OF OUR CLIENTS





































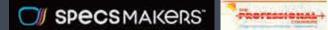




















K-Board Ply and its parent company Kunnathan Wood Products have over 25 years of splendid history in timber product and plywood manufacturing. The company was launched as a family business in Perumbavoor, the timber industry capital of Kerala. India.

For the past 25 years, K- Board Ply has been offering high quality wood substitute solutions for interior applications. Backed by its most modern manufacturing facility, research and development wing and a commitment to quality, K-Board Ply ensures all the products carry the mark of excellence in terms of application-readiness, strength, durability and elegance. K-Board Ply offers a wide range of meticulously engineered, incomparably superior products – Plywood, Veneers, Laminates, MDF, Particle Board, PVC Board, Doors, etc for increasingly diverse applications like furniture, partitions, kitchen cabinets, wall sheathing, etc.

K-Board's Pre-laminated Medium Density Fibre (MDF) board is perfect for all interior and exterior furnishings. It can also be used for carving panels, door manufacturing, flooring, partition, etc. K-Board's premium wooden grain textures are always preferred by the interiors.







# Enigmatic

PURE









Touch the timeless strength of class with these superior MDF boards offerings.



8002 | THAI TEAK 8014 | VINTAGE OAK



Tunning

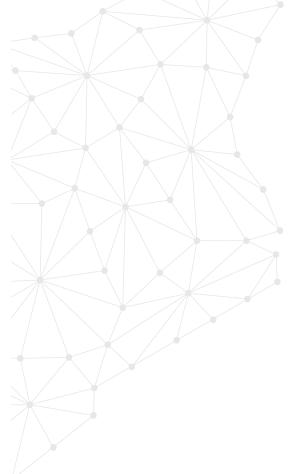
K-Board is the epitome of modern MDF boards desired by one and all.













Scoring high on durability and aesthetics, these are the best kind of MDF boards.







Nature's ultimate panache comes alive with our MDF boards range.









4064-05 | CASPIO MARBLE DARK



Extravagant







# Epwlent -

PO SH



## (aylshing



8005 | REAL WOOD



4009-01 | PANAMA WOOD WHITE





Give your furniture the gift of durability and gracefulness by choosing K-Board's superior MDF boards.



4031-02 | BUCOLIC OAK YELLOW



Charming



4001-01 | ASTER WOOD WHITE



4026-03 | GAINT WOOD BROWN



4001-02 | ASTER WOOD LIGHT BROWN



4026-04 | GAINT WOOD COFFEE



Feel the eternal premiumness of nature in your vicinity with K-Board MDF boards.



4016-02 | AUSTRALIAN WOOD IVORY



4002-02 | PRADO WALNUT BROWN



4006-04 | BRENT WOOD BROWN



4018-04 | VINTAGE VENEER COFFEE



Let's create an iconic setting using K-Board's range of strong MDF boards.



4027-04 | PECAN COFFEE



7030 | ROLEX ASH LIGHT



7017E | EUROPEAN WALNUT DARK



7004 | ROLEX ASH



Captivating



7025 | LIGHT SAWCUT OAK



7026 | FROSTY CHERRY LIGHT



7018 | DARK SAWCUT OAK



7020 | FROSTY CHERRY DARK



## Inspiring



7008 | CANADIAN MAHAGONY



7027 | BROWN TEAK



7012 | ROSE WOOD



7009 | WALNUT



Here are MDF boards that emit magnificence of the highest order.



7007 | BAVERIAN BEECH



7010 | NATURAL TEAK



7001 | KHAYA MAHAGONY



7032 | SAPELI



Usher the unbelievable artistry of nature into your setting with K-Board MDF boards.



3006 | LIGHT SLITHER



7002 | HILAND PINE



3007 | DARK SLITHER



7013 | NEW COUNTRY DARK







7021 | FLOWER WENGE LIGHT



7000 | FLOWER WENGE DARK



7011 | STRAIGHT WENGE DARK

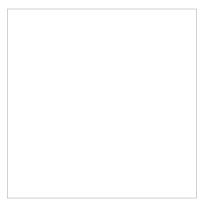


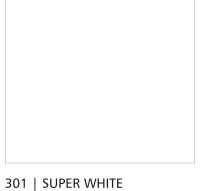
7019 | SHAPED SAWCUT DARK

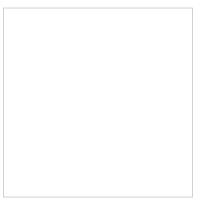


Now take a dip into colors of creativity with these colorful MDF board offerings.



























312 | DARK GREY

305 | BLACK

Immaculate BE



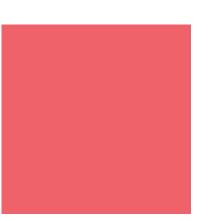








311 | ORANGE



309 | PINK





VIVID

Arrest vibrant shades in your ambiance and experience vivid pleasure.





307 | BLUE



308 | GREEN

# PHYSICAL AND MECHANICAL PROPERTIES

## PHYSICAL AND MECHANICAL PROPERTIES OF MEDIUM DENSITY FIBER BOARDS AS PER (IS: 12406)

SR.NO	PROPERTIES	GRADE II (SBGII)	GRADE I (SBGI)	
1	Thickness (mm) Length (mm) Width (mm) Edge straightness (mm/mtr) Squareness (mm/mtr)	±0.3 ±0.3 ± 0.3 2	±0.3 ±0.3 ± 0.3 2	
2 3 4 5	Density (Kg/ m3) Variation from mean density, (%) Moisture content, (%) Variation from mean moisture content, (%)	600-900 ±10 5-10 ±3	600-900 ±10 5-10 ±3	
6	Water absorption, (%), Max. a) After 2h soaking b) After 24h soaking; Up to and including 6mm thick 7 to 12 mm thick 13 to 19 mm thick 20 mm thick and above	9 45 30 20 18	6 30 20 13 12	
7	Linear expansion (Swelling in water) (%), Max a) Due to general absorption after 24h soaking - Thickness - Length - Width b) Due to surface absorption (in thickness) after 2h soaking	7 0.4 0.4 5	6 0.3 0.3 4	
8	Modulus of rupture, N/mm2 a) Up to 20 mm thickness Average Minimum individual b) Above 20 mm thickness Average Minimum individual	28 25 25 22	28 25 25 22	
9	Modulus of elasticity, N/mm2 a) Up to 20 mm thickness Average Minimum individual b) Above 20 mm thickness Average Minimum individual	2800 2500 2800 2500	2800 2500 2800 2500	
10	Internal bond, N/mm2 a) Up to20 mm thickness Average Minimum individual b) Above 20 mm thickness Average Minimum individual	0.8 0.7 0.7 0.6	0.9 0.8 0.8	
11	Internal bond, N/mm2 a) After cyclic test Average Minimum individual b) After an accelerated water resistance test		0.45 0.40	
	Average Minimum individual  Screw withdrawal strength (min), N	-	0.30 0.25	
	(a) Face (b) Edge	1500 1250	1500 1250	

### PHYSICAL AND MECHANICAL PROPERTIES OF PRELAMINATED MEDIUM DENSITY FIBER BOARDS AS PER (IS: 14587)

SR.NO	PROPERTIES	GRADE II (SBGII)	GRADE I (SBGI)
1	Thickness (mm) Length (mm) Width (mm) Edge straightness (mm/mtr) Squareness (mm/mtr)	±0.3 ±0.3 ± 0.3 2	±0.3 ±0.3 ± 0.3 2
2 3 4 5	Density (Kg/m3) Variation from mean density, (%) Moisture content, (%) Variation from mean moisture content, (%)	500-900 ± 10 5-10 ± 3	500-900 ± 10 5-10 ± 3
6	Water absorption, (%), Max (a) After 2h soaking (b) After 24h soaking	9 18	6 12
7	Thickness of swelling (%), 2hrs	7	14
8	Modulus of rupture, N/mm2 a) Up to 20 mm thickness Average Minimum individual b) Above 20 mm thickness Average Minimum individual	28 25 25 22	28 25 25 22
9	Modulus of elasticity, N/mm2 a) Up to 20 mm thickness Average Minimum individual b) Above 20 mm thickness Average Minimum individual	2800 2500 2800 2500	2800 2500 2800 2500
10	Internal bond, N/mm a) Up to 20 mm thickness Average Minimum individual b) Above 20 mm thickness Average Minimum individual	0.8 0.7 0.7 0.6	0.9 0.8 0.8 0.7
11	Internal bond, N/mm2 a) After cyclic test Average Minimum individual b) After an accelerated water resistance test Average Minimum individual	- - -	0.45 0.40 0.30 0.25
12	Screw withdrawal strength (min), N a) Face b) Edge	1500 1250	1500 1250
13	Screw withdrawal strength (min), N a)Face b)Edge Abrasion resistance strength (Min), in the no. of revolutions; -Type I -Type II -Type III -Type IV	1000 450 250 75	1000 450 250 75
14	Resistance to stain	No stain on the specimen after cleaning with water, solvent or detergent.	No stain on the specimen after cleaning with water, solvent or detergent.
15	Resistance to steam	No Blister, Delamination or change in surface finish. There may be a slight colour change in dark colours/ patterns.	No Blister, Delamination or change in surface finish. There may be a slight colour change in dark colours/ patterns.
16	Crack resistance	No sign of crack or delamination.	No sign of crack or delamination.
17	Resistance to cigarette bun	No mark or stain on the specimen after cleaning with water or solvent.	No mark or stain on the specimen after cleaning with water or solvent.



PLYWOOD | LAMINATES | VENEERS | MDF | PARTICLE BOARD | PVC BOARD

### **ADDRESS: KUNNATHAN CHIP BOARDS PVT LTD**

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